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Dart Aerospace Ltd.
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Canada

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D2013-3**Job Sheet 171272****Part No:** D2013-3**Job Qty:** 6 ea**Part Name:** Mirror Bracket LH, 212**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 1/30/18**Job Tracking No:****Due Date:** 2/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV C IPP Rev:A New Issue 05-11-01 JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/3/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	6 pcs		2/5/18	1.71	2.80	Brake NC 1		FF JAS
110	QC	6 pcs		2/5/18	0.00	0.00	QC5		38
120	Packaging	6 pcs		2/5/18	0.00	0.00	Packaging3-1		9-88
130	QC21-SA	6 Ea		2/5/18	0.00	0.00	QC21		

Part Op 100 - 1-Punch as per template D2013-T3 and Dwg D2013 2-Flatten ends of D2013-3 tube as per Dwg D2013 using Descriptions: DT8545 3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-3. 4-Deburr as required
120 - LOCATION : WA001

DAS
21
9-88

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	11.6838 ft (1.9473 ea)	90-Start up Operation	5017137

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	12	206	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mirror Bracket, LH, 212	23.250Inches ± 0.030	23.280 23.220		
2	Mirror Bracket, LH, 212	10.500Inches ± 0.030	10.530 10.470		
3	Mirror Bracket, LH, 212	8.500Inches ± 0.030	8.530 8.470		
4	Mirror Bracket, LH, 212	32.000Degrees ± 0.500	32.500 31.500	Angle	
5	Mirror Bracket, LH, 212	42.000Degrees ± 0.500	42.500 41.500	Angle	

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Container No: S043722



Part: D2013-3

Job No: 171272

Serial No/Batch: S043722

Revision: D2013

Inspector:

Date: 02/20/16

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